

# 628

ASEP-TECH® Blow/Fill/Seal packaging system

Safeguarding Solutions Through  
**Innovative PACKAGING**



- Advanced technology
- All electric servo motor controlled motions
- Lower, stepped-base design for easy maintenance and changeover
- Compatible with existing Model 624 tooling



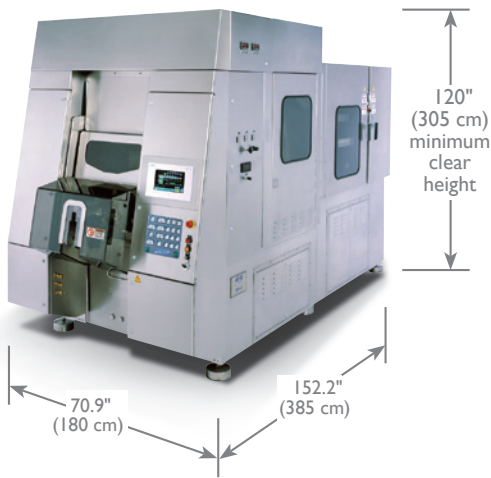
Typical products produced with ASEP-TECH® Model 628 Blow/Fill/Seal packaging system



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# 628 ASEP-TECH® Blow/Fill/Seal packaging system



**Model 628 dimensions**

Number of Cavities	Container Size (mL)	Containers/Hour
6	500	1050
6	250	1400
8	100	1900
10	100	2500
12	50	3300
16	20	4800
20	10	6000
25	5	7500
30	0.2 to 3	9000

Hourly output dependent upon container design and product characteristics. Chart above reflects LDPE resin and aqueous solutions. Customization available based on a customer supplied URS.



## OPTIONAL ACCESSORIES FOR THE ASEP-TECH® BLOW/FILL/SEAL SYSTEM

- Transport cart to assist with tooling conversion
- Parison shrouding to assure a Class 10,000 environment in the extrusion/parison cutoff zone
- Particle counter for on-line particulate monitoring in the critical zone
- UPS (Uninterruptible Power Supply)
- Chiller
- Vacuum system
- Resin conveyor/blender/granulator
- Recirculating product pathway
- Filter integrity test system
- DMS (Data Management System)
- Conversion size/format changes to mold tooling
- A variety of deflashing technology and mechanisms are available
- Slitter/singulator
- Mold temperature control

The machine depicted is a typical ASEP-TECH® Model 628 Blow/Fill/Seal machine. Dimensions may vary based on optional equipment. A minimum of 4' (122cm) should be provided on sides and front of machine for operation and service. This machine may be protected by one or more domestic or foreign patents. SPECIFICATIONS SUBJECT TO CHANGE WITHOUT NOTICE.