# 624

ASEP-TECH® Blow/Fill/Seal packaging system

### Innovative PACKAGING



- Entry-Level Machine
- Ideal for R&D flexibility
- Excellent economic value
- Servo controlled fill motion
- Versatile smaller footprint machine
- Isolation insertion available
- 0.2mL to 500 mL-wide range of container production



Typical products produced with ASEP-TECH® Model 624 Blow/Fill/Seal packaging system







Model 624 dimensions

## ASEP-TECH® Blow/Fill/Seal packaging system

Number of Cavities	Container Size (mL)	Containers/Hour
6	500	1350
6	250	1400
8	100	1900
10	100	2500
12	50	3300
16	15	4800
20	10	6000
25	5	7500
30	0.2 to 3	9000

Hourly output dependent upon container design and product characteristics. Chart above reflects LDPE resin and aqueous solutions. Customization available based on a customer supplied URS.



### **OPTIONAL ACCESSORIES**

### FOR THE ASEP-TECH® BLOW/FILL/SEAL SYSTEM

- Transport cart to assist with tooling conversion
- Parison shrouding to assure a Class 10,000 environment in the extrusion/parison cutoff zone
- Particle counter for on-line particulate monitoring in the critical zone
- UPS (Uninterruptible Power Supply)
- Chiller
- Vacuum system
- Resin conveying/blender/granulator
- · Recirculating product pathway
- Filter integrity test system
- DMS (Data Management System)
- · Conversion size/format changes to mold tooling
- · Cap Welder
- A variety of deflashing technology and mechanisms are available
- Slitter/singulator
- Mold temperature control unit
- Isolation/insertion

The machine depicted is a typical ASEP-TECH $^{\otimes}$  Model 624 Blow/Fill/Seal machine. Dimensions may vary based on optional equipment. A minimum of 4' (122cm) should be provided on sides and front of machine for operation and service. This machine may be protected by one or more domestic or foreign patents. SPECIFICATIONS SUBJECT TO CHANGE WITHOUT NOTICE.